

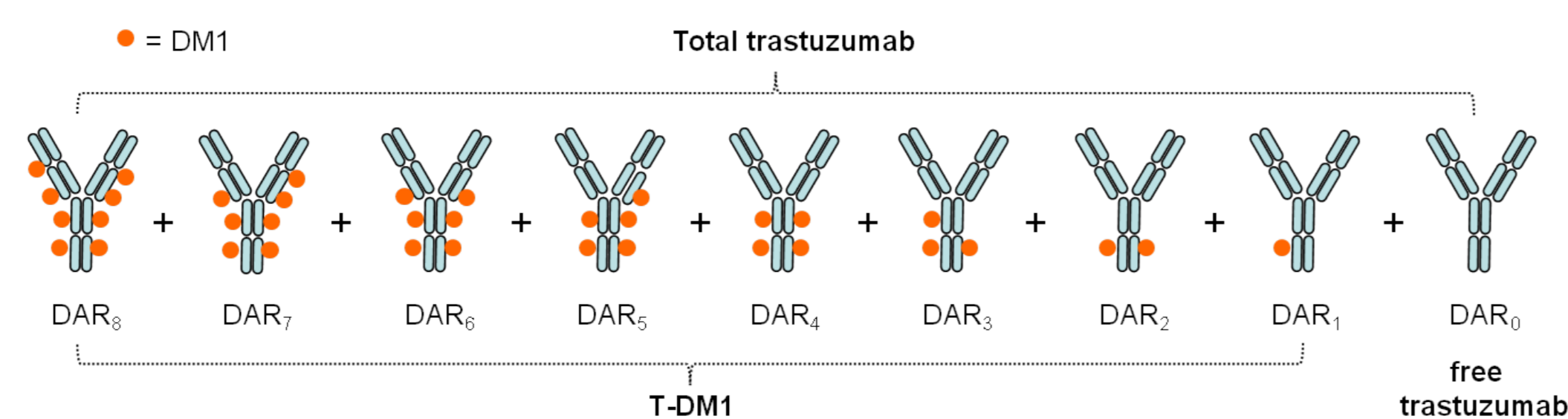


Background

Trastuzumab emtansine (T-DM1) is an antibody-drug conjugate developed for treatment of human epidermal growth factor receptor 2 (HER2)-positive cancers [1]

T-DM1 drug product is a heterogeneous mix of drug:antibody ratio (DAR) moieties in which trastuzumab (Herceptin®) is conjugated with from 1–8 molecules of the potent microtubule inhibitor DM1 (DAR₁–DAR₈)

The pharmacokinetics of T-DM1, and the underlying DAR₀–DAR₈ moieties, has not been fully elucidated



Objectives

A population PK model was developed from preclinical data in order to:

- Conceptualize the PK system, linking concentrations of measurable DAR moieties
- Quantify PK parameters and rates of T-DM1 deconjugation (loss of DM1)
- Simulate concentrations of DAR moieties, free trastuzumab (DAR₀), total trastuzumab, T-DM1, and the average DAR (DAR_{AVG}) versus time to further elucidate its complex PK

Methods

Analytical Methods

- Relative DAR₀–DAR₈ concentrations were measured by affinity capture LC-MS [2]
- Total trastuzumab concentrations were measured by ELISA

T-DM1 Drug Products for *in vitro* and *in vivo* PK studies

	DAR ₀	DAR ₁	DAR ₂	DAR ₃	DAR ₄	DAR ₅	DAR ₆	DAR ₇	DAR ₈
T-DM1 _{DAR1.5}	21%	35%	26%	13%	4%	1%	not detected (ND)		
T-DM1 _{DAR3.1}	2%	13%	23%	26%	19%	10%	5%	2%	ND

In vitro Plasma Stability Study

- Rat, monkey, and human plasma incubations with 100 µg/mL T-DM1_{DAR3.1} at 37°C
- Total trastuzumab and DAR₀–DAR₇ measurements (mmts) from 0 to 4 days

In vivo PK Studies (n=34 rats; n=18 cynomolgus monkeys)

- Rat: T-DM1_{DAR1.5} 10 mg/kg (n=5); T-DM1_{DAR3.1} 0.3 (n=7), 3.0 (n=8), 10.0 (n=5), and 20.0 mg/kg (n=9); Total trastuzumab mmts from 0–42 days; DAR₀–DAR₈ mmts from 0–21 days
- Monkey: T-DM1_{DAR3.1} 30.0 (n=4) [3] and 10.0 mg/kg every 3 weeks (q3w) (n=14); Total trastuzumab mmts from 0–105 days; DAR₀–DAR₇ mmts from 0–28 days

Population PK Modeling

- PK model (Figure 1) was fit to rat (plus *in vitro*) or monkey (plus *in vitro*) data
- NONMEM version 7 with FOCE interaction.
- # of DAR₀–DAR₇ and total trastuzumab mmts = 673 (rat) and 762 (monkey)

Results

Figure 1: Final PK Model

Each DAR₀–DAR₇ moiety:

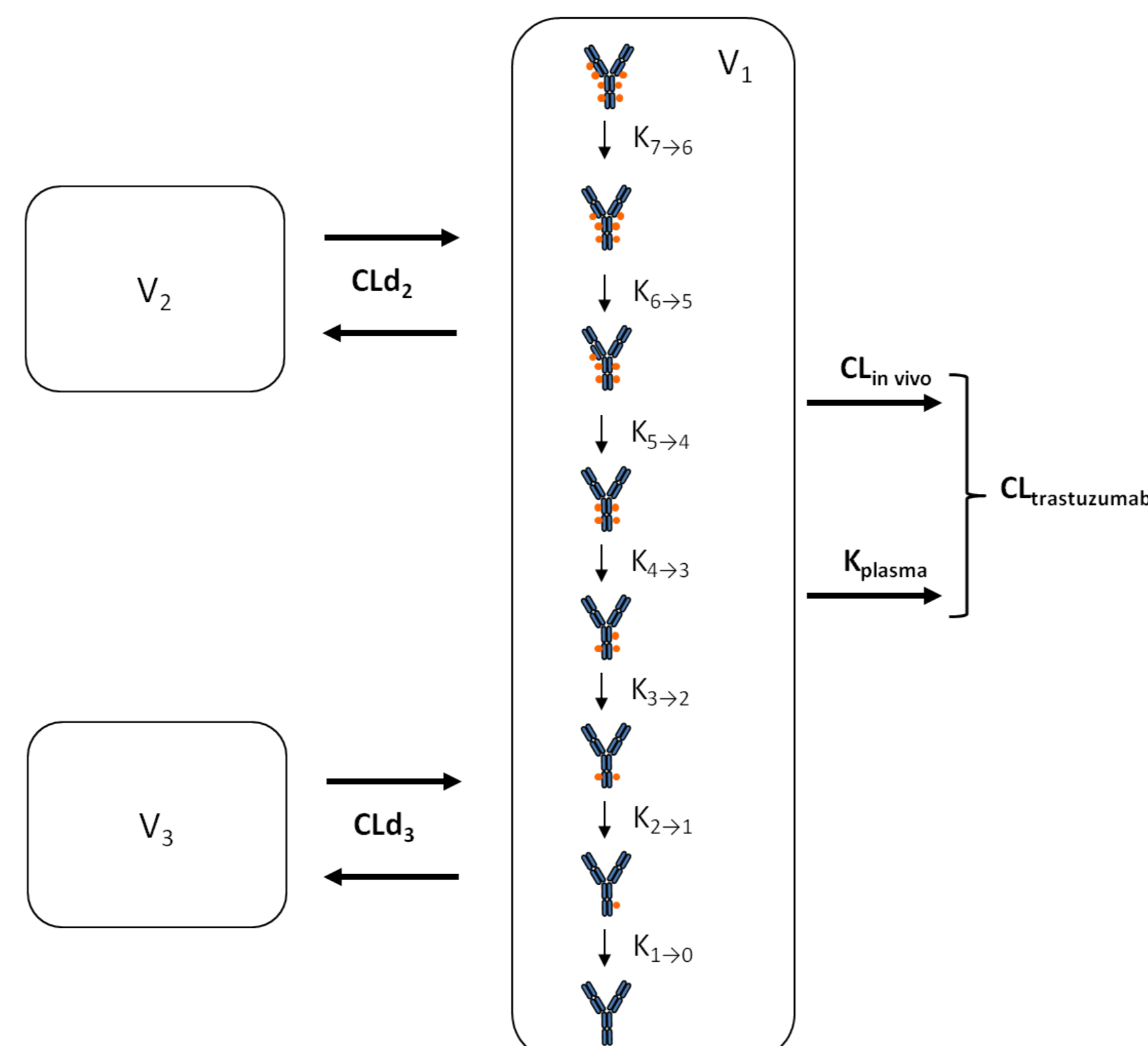
1. Distributes (CL_{d2}, CL_{d3}) into a central (V₁) and two peripheral compartments (V₂, V₃)

2. Deconjugates (loses DM1) at variable rates (K_{n→n-1})

3. Undergoes plasma degradation (K_{plasma}) and other clearance (CL_{in vivo}) processes

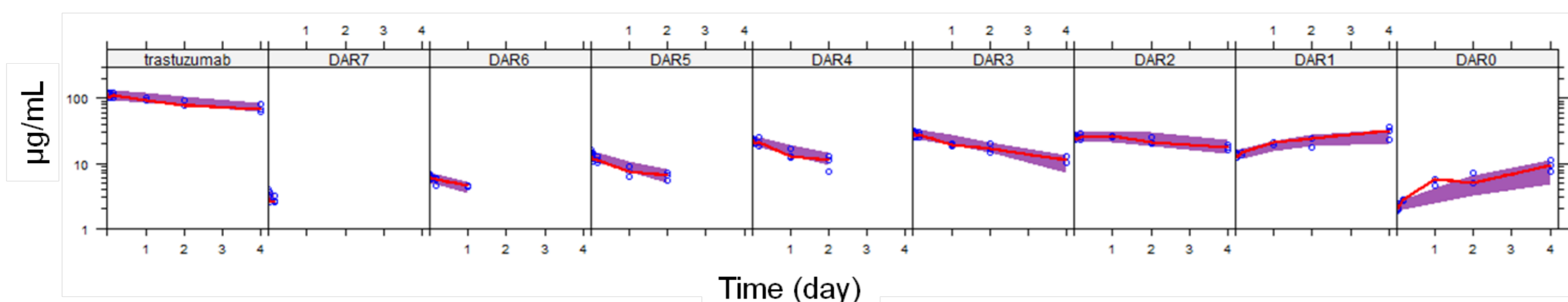
*DAR₈ not detected by LC-MS

Parameter estimates are shown Table 1

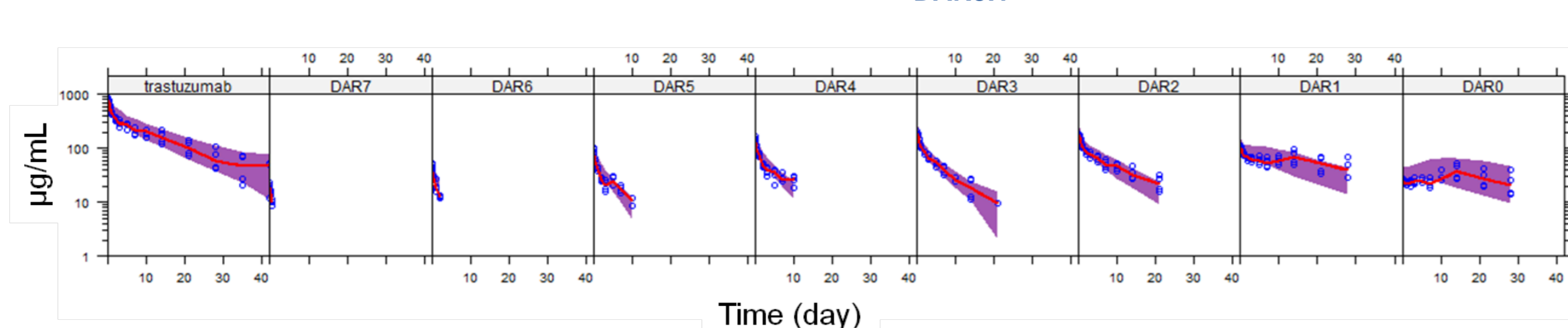


Figures 2a,2b: Representative Visual Predictive Checks (50th %-ile; 95% CI)

2a: *in vitro* plasma stability; 100 µg/mL T-DM1_{DAR3.1}

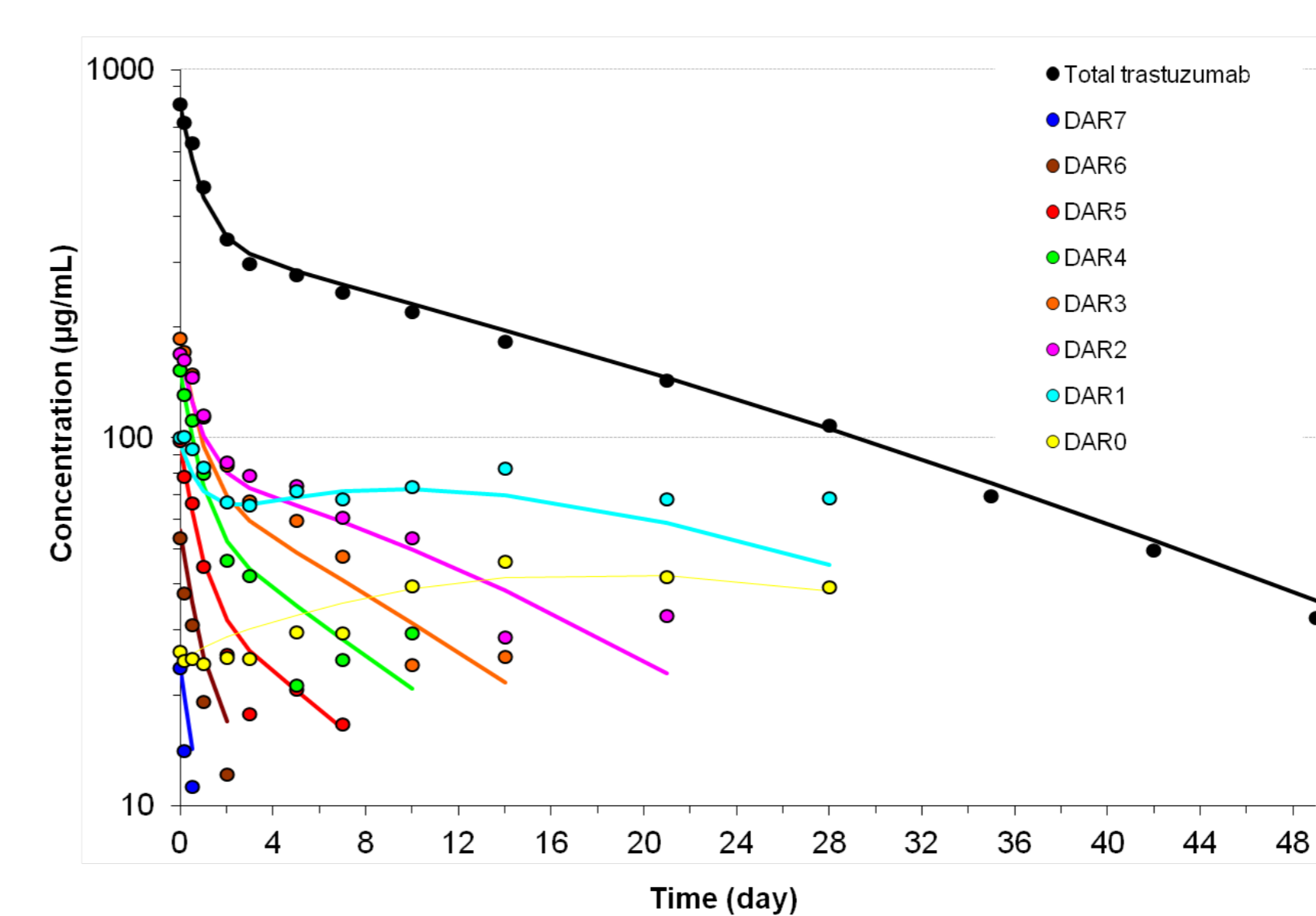


2b: *in vivo* Cynomolgus monkey PK; 30 mg/kg T-DM1_{DAR3.1}



Results (cont'd)

Figure 3: Representative Model Fit



- Cynomolgus monkey; 30 mg/kg T-DM1_{DAR3.1}
- Lines = model predicted
- O = observations

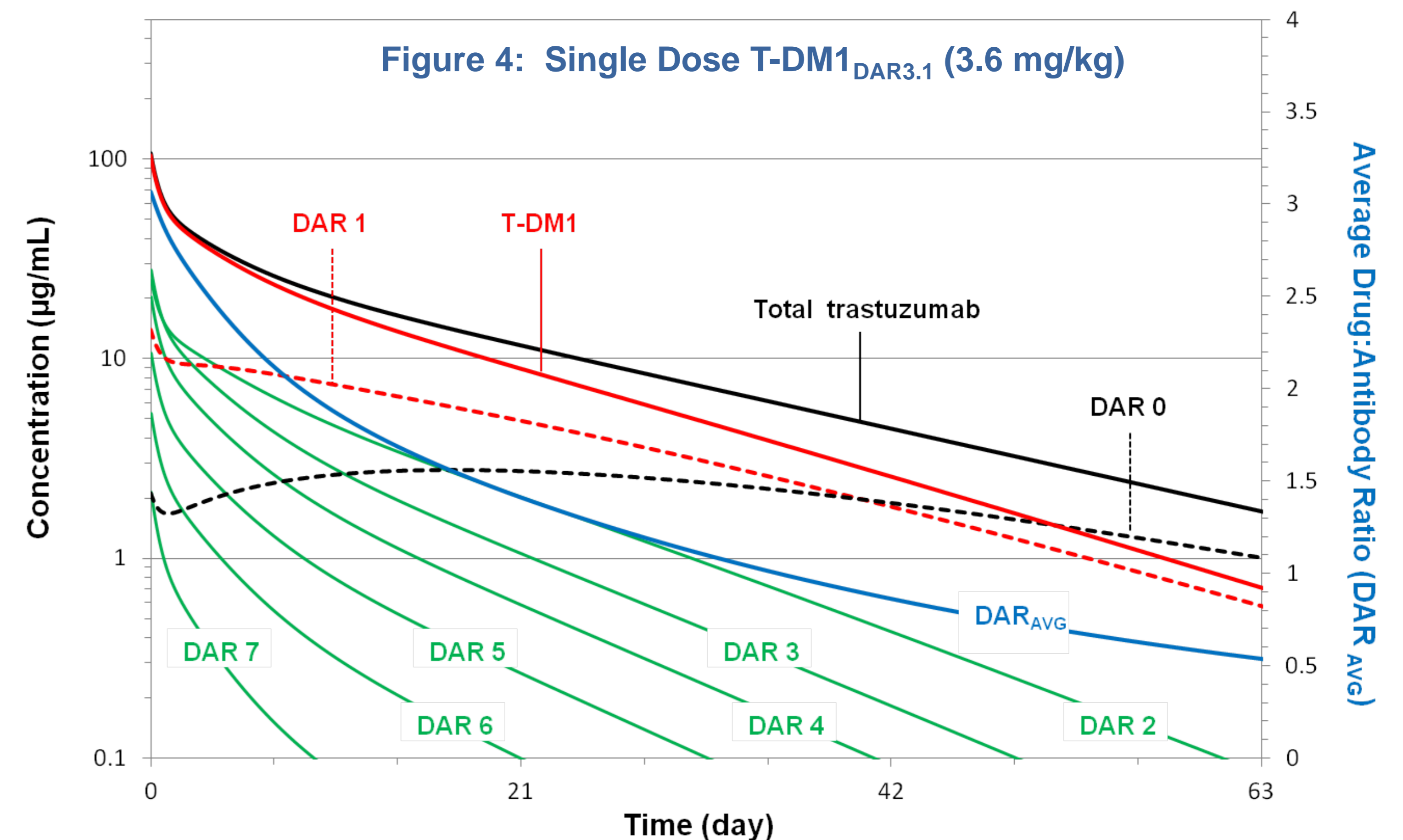
Table 1: Parameter Estimates

Parameter	Description	Unit	Rat		Cynomolgus Monkey	
			Value	RSE%	Value	RSE%
CL _{trastuzumab}	Total trastuzumab clearance	mL/day	2.32	24.8	16.0	24.9
CL _{in vivo}	<i>in vivo</i> antibody clearance	mL/day	1.02 ^a	–	3.61 ^a	–
K _{plasma}	Plasma degradation	day ⁻¹	0.113	–	0.105	–
V ₁	Central volume	mL	11.5	20.6	118	19.8
CL _{d2}	Distributional Clearance 2	mL/day	22.1	–	99.0	–
V ₂	Peripheral volume 2	mL	6.41	58.5	69.2	58.7
CL _{d3}	Distributional Clearance 3	mL/day	6.60	–	18.8	–
V ₃	Peripheral volume 3	mL	14.7	19.2	117	116
K ₇₋₆ –K ₁₋₀	DAR _n –DAR _{n-1} deconjugation rate ^b	day ⁻¹	0.455	23.9	0.341	9.7
K ₂₋₁	DAR ₂ deconjugation rate	day ⁻¹	0.326	13.5	0.295	17.5
K ₁₋₀	DAR ₁ deconjugation rate	day ⁻¹	0.081	44.0	0.0759	40.1
Tot trast t _{1/2}	Total trastuzumab terminal t _{1/2}	day	10.5	–	15.3	–
T-DM1 t _{1/2}	T-DM1 terminal t _{1/2}	day	8.33	–	11.6	–
Res. Err.	Residual error	–	0.125	–	0.139	–
			6.7	–	3.1	–

^a IIV, interindividual variability; ^b RSE, relative standard error; ^c Derived by: CL_{trastuzumab} = CL_{trastuzumab} + K_{plasma} • V₁. ^d Rates were determined to be equal from model building

Final Model Simulations

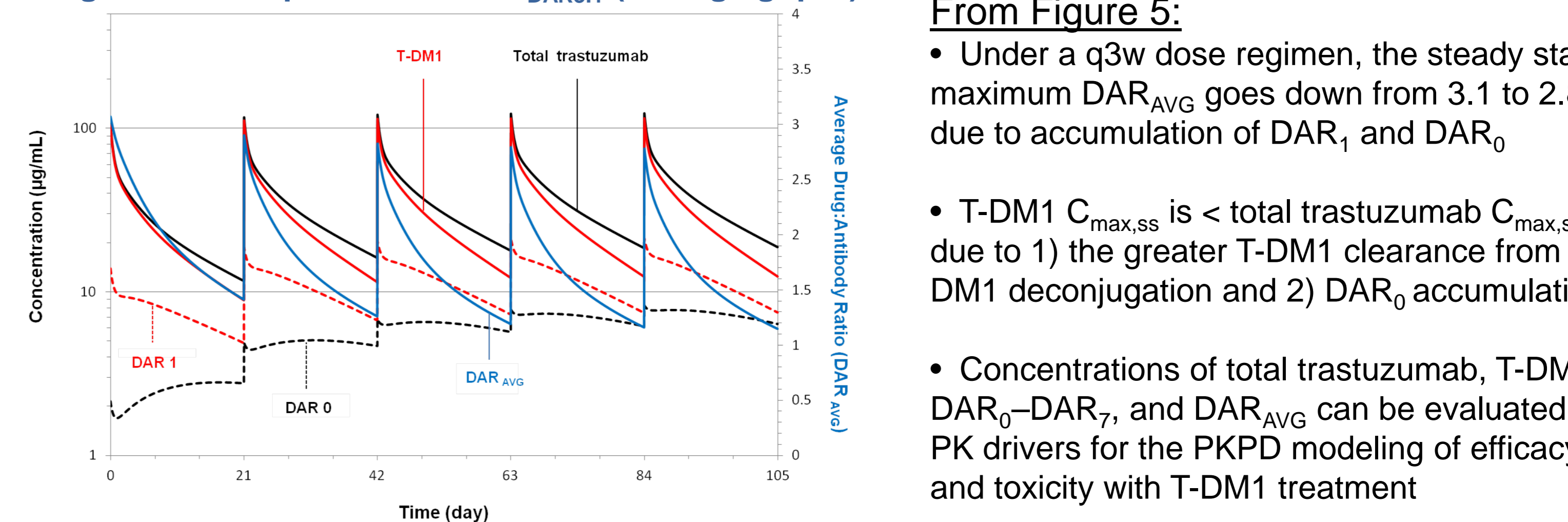
T-DM1 single and multiple dose simulations were done using the final model (Figure 1) and monkey parameter estimates (Table 1) to further elucidate T-DM1 PK



From Figure 4:

- T-DM1 clearance is composed of antibody clearance (CL_{trastuzumab}) and DM1 deconjugation (K_{n→n-1})
- Total trastuzumab terminal t_{1/2} (15.3 days) can be derived from 3-compartment model PK parameters; T-DM1 terminal t_{1/2} is shorter (11.6 days) due to the additional K₁₋₀ elimination rate (rate limiting step)
- The DAR_{AVG} curve is multiphasic, and depends on the T-DM1 drug product, deconjugation rates, and PK
 - The drop in DAR_{AVG} in the first week, starting at DAR_{AVG} = 3.1, is due to the more rapid loss of DAR ≥ 3
 - After the first week, the DAR_{AVG} profile results primarily from the slower elimination of DAR₀–DAR₂

Figure 5: Multiple Dose T-DM1_{DAR3.1} (3.6 mg/kg q3w)



From Figure 5:

- Under a q3w dose regimen, the steady state maximum DAR_{AVG} goes down from 3.1 to 2.8, due to accumulation of DAR₁ and DAR₀
- T-DM1 C_{max,ss} is < total trastuzumab C_{max,ss} due to 1) the greater T-DM1 clearance from DM1 deconjugation and 2) DAR₀ accumulation
- Concentrations of total trastuzumab, T-DM1, DAR₀–DAR₇, and DAR_{AVG} can be evaluated as PK drivers for the PKPD modeling of efficacy and toxicity with T-DM1 treatment

Conclusions

- T-DM1 disposition, and underlying DAR moieties, was well described by a multicompartmental PK model based on preclinical *in vivo* and *in vitro* data
- In both rats and monkeys, the higher conjugated DAR moieties (≥ 3 DM1/trastuzumab) deconjugated faster than lower conjugated DAR moieties
- This model can be used to simulate concentrations of DAR moieties, free trastuzumab, total trastuzumab, T-DM1, as well as DAR_{AVG} versus time; these analytes can be evaluated as PK drivers of efficacy and toxicity
- PK concepts elucidated here may aid the design and analyses of similar ADCs

References

- [1] Lewis-Phillips GD, Li G, Dugger DL, et al. *Cancer Res*. 2008;22:9280-9290.
- [2] Xu, K. et al. *Anal Biochem* 412, 56-66 (2011).
- [3] Leipold D, Bender B, Xu K, Theil F-P, and Tibbitts J. Understanding the de-conjugation of Trastuzumab-MCC-DM1 through application of a multi-compartmental model of individual drug:antibody species in cynomolgus monkey. Presented at the 2009 American Association for Cancer Research (AACR) Meeting, Denver, Colorado. April 18th, 2009.